## Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

- 1. (currently amended) An improved web-winding device for photographic film comprising a generally cylindrical support structure having an outer web wrapping surface for receiving at least one convolution of a web, an inner annular surface joined to said support structure for mating with a web-winding machine, wherein said inner annular surface has a wear rate coefficient of less than about 3.0 x 10<sup>-7</sup> m<sup>3</sup>/Nm.
- 2. (original) The web-winding device recited in claim 1 wherein said inner annular surface comprises a material having a composition including about 20 wt-% glass bead and polybutylene terphthalate.
- 3. (original) The web-winding device recited in claim 1 wherein said inner annular surface comprises a thermoplastic polyester polybutylene terphthalate resin.
- 4. (original) The web-winding device recited in claim 1 wherein said inner annular surface comprises a thermoplastic polyester resin blend having polybutylene terphthalate/polycarbonate (PBT/PC).
- 5. (original) The web-winding device recited in claim 1 wherein said inner annular surface comprises a thermoplastic polyester resin blend having polybutylene terphthalate/polycarbonate-silicone copolymers (PBT/PC).

- 6. (original) The web-winding device recited in claim 1 wherein said inner annular surface comprises a thermoplastic polyester amorphous polycarbonate (PC) resin.
- 7. (currently amended) The web-winding device recited in claim 5 6 wherein said thermoplastic polyester amorphous polycarbonate (PC) resin comprises a filler material of at least 2 wt.-% of a low-density polyethylene resin.
- 8. (currently amended) The web-winding device recited in claim 1 wherein said <u>inner annular surface comprises semi-crystalline</u> thermoplastic polyester resin and <u>semi crystalline</u> thermoplastic polyester resin blends are semi-crystalline.
- 9. (currently amended) The web-winding device recited in claim 1 wherein said <u>inner annular surface comprises modified amorphous</u> thermoplastic polyester resin and <u>modified amorphous</u> thermoplastic polyester resin blends <u>are modified amorphous resins</u>.
- 10. (original) The web-winding device recited in claim 7 wherein said filler material comprises a material selected from the group consisting of: PTFE, low density polyethylene, silicone fluids, and fatty acid amides.
- 11. (original) The web-winding device recited in claim 1 wherein said generally cylindrical support structure has a tensile strength at 3.2 mm of about 52 MPa.
- 12. (currently amended) The web-winding device recited in claim 9 11 wherein said generally cylindrical support structure has a tensile elongation at 3.2 mm of about 200 percent.

- 13. (currently amended) The web-winding device recited in claim 10 12 wherein said generally cylindrical support structure has a flexural strength at 3.2 mm of at least 83 MPa.
- 14. (currently amended) The web-winding device recited in claim 11 13 wherein said generally cylindrical support structure has a flexural modulus at 3.2 mm of about 2,300 MPa.
- 15. (original) The web-winding device recited in claim 12 wherein said generally cylindrical support structure has a Rockwell R hardness of about 117.
- 16. (new) The web-winding device of claim 14 wherein said inner annular surface comprises 4,4'-Di-tert-octyldiphenylamine.
- 17. (new) The web-winding device recited in claim 14 wherein said filler material comprises a material selected from the group consisting of: PTFE, low density polyethylene, silicone fluids, and fatty acid amides.
- 18. (new) The web-winding device recited in claim 14 wherein said inner annular surface comprises a thermoplastic polyester amorphous polycarbonate (PC) resin.
- 19. (new) The web-winding device recited in claim 17 wherein said thermoplastic polyester amorphous polycarbonate (PC) resin comprises a filler material of at least 2 wt.-% of a low-density polyethylene resin.